

EDW-120



Serial Adapter

www.westermo.com

Safety



General:

Before using this unit, read this manual completely and gather all information on the unit. Make sure that you understand it fully. Check that your application does not exceed the safe operating specifications for this unit.

Before installation, maintenance or modification work:

Prevent damage to internal electronics from electrostatic discharges (ESD) by discharging your body to a grounding point (e.g. use of wrist strap).

Prevent access to hazardous voltages by disconnecting the unit from DC mains supply and all other electrical connections.

When installed, should the unit and it's wiring be separated from hazardous voltage by double or reinforced insulation.

Installation:

This unit should only be installed by qualified personnel.

This unit should only be installed in a "restricted access area", for example a lockable cabinet where access is restricted to service personnel only.

This unit is intended for permanent connection to the DC mains supply. The power supply wiring must be sufficiently fused, and if necessary must be possible to disconnect manually from the DC mains supply. Ensure compliance to national installation regulations.

Prevent access to hazardous voltage by disconnecting the unit from power supply. Warning! Do not open connected unit. Hazardous voltage may occur within this unit when connected to power supply.

This unit uses convection cooling. To avoid obstructing the air flow around the unit, follow the spacing recommendations (see Installation section).

Care recommendations

Follow the care recommendations below to maintain full operation of unit and to fulfil the warranty obligations.

This unit must not be operating with removed covers or lids.

Do not attempt to disassemble the unit. There are no user serviceable parts inside.

Do not drop, knock or shake the unit, rough handling above the specification may cause damage to internal circuit boards.

Do not use harsh chemicals, cleaning solvents or strong detergents to clean the unit. Do not paint the unit. Paint can clog the unit and prevent proper operation.

Do not expose the unit to any kind of liquids (rain, beverages, etc). The unit is not waterproof. Keep the unit within the specified humidity levels.

Do not use or store the unit in dusty, dirty areas, connectors as well as other mechanical part may be damaged.

If the unit is not working properly, contact the place of purchase, nearest Westermo distributor office or Westermo Tech support.

Maintenance

No maintenance is required, as long as the unit is used as intended within the specified conditions.

Introduction

The EDW-120 is an Industrial Ethernet to serial adapter. The serial interface has two parallel RS-232 ports. The Ethernet interface is 10/100BASE-T and supports the following networking protocols: TCP, UDP, ICMP, IGMP, HTTP, ARP.

Two EDW-120 can be used to provide a serial point to point link over an Ethernet network using either UDP or TCP. When using TCP the EDW-120 can be configured as client or server.



On the network side the EDW-120 has two serial server applications implemented at each RS-232 port. The servers listen at different local TCP ports. Each serial server application allows remote clients to connect. When a connection is established any data sent to the server are transmitted at the corresponding serial interface. CH1 or CH2. Vice versa data received at CH1 or CH2 are packed into a frame and sent to the remote client. The serial channels are possible to configure individually (e.g. individual packing algorithm and data format).



It is also possible to direct the two serial servers to the same serial channel, useful for redundant SCADA.



For more information on applications and technical data visit www.westermo.com. The Web tool also includes an integrated help where all functions and modes are described in details.

More help can be found inside the web tool and the "?" button on each configuration page

Westermo EDW-100 - Mic	rosoft Internet Explorer	_	
File Edit View Favorites	Tools Help		2
🚱 Back 👻 🌍 👻 📘	🖹 🏠 🔎 Search 🗙 Favorites 🜒 Media 🊱 📄 🥪 📄		
Address 🔮 http://169.254.100.1	00/	G	D Links »
🖤 💽 westermo			
Home Welcome Configure <u>Mode</u> <u>Network</u> Serial Packing Algorithm	Welcome This is where the unit can be configured, the status of the unit can be displayed and an update of the firmware can be done. Using this tool may decrease the units throughput of data for the moment the tool is used. A description for each item in the menu beside are in the list below. Configure		
Dip Switches View configuration Status Interface status	Mode- Set the unit in TCP or UDP modeNetwork- Network interface settingsSerial- Serial interface settingsPacking Algorithm- Packing Algorithm settingsUsername/Password- Set User and Password for the unitDip switches- Dip switch settingsView Configuration- Load/Save and write configuration		

Agency approvals and standards compliance

Туре	Approval / Compliance
EMC	EN 61000-6-2, Immunity industrial environments
	EN 55024, Immunity IT equipment
	EN 61000-6-3, Emission residential environments
	FCC part 15 Class B
	EN 50121-4, Railway signalling and telecommunications apparatus
	IEC 62236-4, Railway signalling and telecommunications apparatus
Safety	EN 60950, IT equipment UL listed, UL 60950-1

FCC Part 15.105 Notice:

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- **III** Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- **III** Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Westermo Westermo Teleindustri AB

Declaration of conformity

The manufacturer	Westermo Teleindustri AB		
	SE-640 40 Stora Sundby, Sweden		

Herewith declares that the product(s)

Type of product	Model	Art no	Installation manual
DIN-rail	EDW-100	3616-0020	4500-0112, 6616-2011
DIN-rail	EDW-120	3616-0010	4500-0112, 6616-2221

is in conformity with the following EC directive(s).

No	Short name
89/336/EEG	Electromagnetic Compatibility (EMC)
73/23/EEG	Low Voltage Directive - LVD

References of standards applied for this EC declaration of conformity.

No	Title	Issue
EN 61000-6-2	Immunity for industrial environments	2 (2001)
EN 61000-6-1	Immunity for residential, commercial and light-	1 (2001)
	industrial environments	
EN 55024	Information technology equipment – Immunity	1 (1998)
EN 61000-6-3	Emission standard for residential, commercial and	1 (2001)
	light-industrial environments	
EN 60950	Safety of information technology equipment	6 (2000)

The last two digits of the year in which the CE marking was affixed:

Herewith declares that product(s) listed above is in conformity with

No	Title	Issue
FCC part 15	Radio frequency devices	1 (2003)
EN 50121-4	Railway signalling and telecommunications apparatus	1 (2000)
IEC 62236-4	Railway signalling and telecommunications apparatus	1 (2003)

MS

Hans Levin Technical Manager 18th April 2006

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Electromagnetic Compatibility			
Phenomena	Test	Description	Test levels
ESD	EN 61000-4-2	Enclosure contact	± 6 kV
		Enclosure air	± 8 kV
RF field AM modulated	IEC 61000-4-3	Enclosure	10 V/m 80% AM (1 kHz), 80 – 1 000 MHz 20 V/m 80% AM (1 kHz), 800 – 2 000 MHz
RF field 900 MHz	ENV 50204	Enclosure	20 V/m pulse modulated 200 Hz, 900 \pm 5 MHz
Fast transient	EN 61000-4-4	Signal ports	± 2 kV
		Power ports	± 2 kV
Surge	EN 61000-4-5	Signal ports unbalanced	\pm 2 kV line to earth, \pm 2 kV line to line
		Signal ports balanced	\pm 2 kV line to earth, \pm 1 kV line to line
		Power ports	\pm 2 kV line to earth, \pm 2 kV line to line
RF conducted	EN 61000-4-6	Signal ports	10 V 80% AM (1 kHz), 0.15 – 80 MHz
		Power ports	10 V 80% AM (1 kHz), 0.15 – 80 MHz
Power frequency magnetic field	EN 61000-4-8	Enclosure	100 A/m, 50 Hz, 16.7 Hz & 0 Hz
Pulse magnetic field	EN 61000-4-9	Enclosure	300 A/m, 6.4 / 16 µs pulse
Radiated emission	EN 55022	Enclosure	Class B
	FCC part 15		Class B
Conducted emission	EN 55022	AC power ports	Class B
	FCC part 15	AC power ports	Class B
	EN 55022	DC power ports	Class B
Dielectric strength	EN 60950	Signal port to other isolated ports	1.5 kVrms 50 Hz 1 min
		Power port to other	3 kVrms 50 Hz 1 min
		isolated ports	2 kVrms 50 Hz 1 min (@ rated power <60 V)

Type tests and environmental conditions

Environmental			
Phenomena	Test	Description	Level
Temperature		Operating	–25 to +70°C
		Storage & Transport	-40 to +70°C
Humidity		Operating	5 to 95% relative humidity
		Storage & Transport	5 to 95% relative humidity
Altitude		Operating	2 000 m / 70 kPa
Service life		Operating	10 year
Vibration	IEC 60068-2-6	Operating	7.5 mm, 5 – 8 Hz
			2 g, 8 – 500 Hz
Shock	IEC 60068-2-27	Operating	15 g, 11 ms
Packaging			
Enclosure	UL 94	PC / ABS	Flammability class V-1
Dimension			35 x 121 x 121 mm
WxHxD			
Weight			0.2 kg
Degree of protection	IEC 529	Enclosure	IP 21
Cooling			Convection
Mounting			Horizontal on 35 mm DIN-rail

Product description

The EDW-120 is an industrial Ethernet to serial interface adapter designed for harsh environments. It allows serial devices to interface through a new or existing Ethernet network. The unit can support two RS-232, running at up to 115.2 kbit/s. Ethernet connection is via a standard RJ-45 port with MDI/MDI-X.

The protocols used for network communication is UDP or TCP. This allows the EDW-120 to be setup as a TCP-server or -client as well as an UDP unit.

Configuration of the unit

The EDW-120 can be easly configured via the onboard Web based configuration tool, alternatively some functions can also be set by hardware DIP-switches on the PCB.



It is also possible to monitor and override the hardware settings by using the Web tool, if that is done this is indicated by the RC LED (Remotely Controlled).

The serial port properties such as data rate, flow control and data bits etc. are configured by the Web based configuration tool. The local IP address of the unit can be configured by using a terminal program such as Windows Hyper Terminal.



Unique features

- **III** Packing algorithm that enables the user to decide how and when the serial data should be encapsulated in a TCP or UDP data frame and sent out on the network.
- Galvanic isolation, this feature eliminate communication errors. One of the most common errors is caused by potential differences between interconnected equipment.

III Redundant power supply with wide input range.

Theses feature along with the high EMC immunity enables the device to be used in projects where a high degree of reliability is required.

Diagnostic information

The first level of diagnostic information is the status indicated by the LED's. LED's is described on page 22.

The Telnet diagnostic service provide the user with information such as UDP- or TCP mode, connected or listening state (TCP) etc.



Getting started

IP Address

The default IP address of the EDW-120 when delivered is 169.254.100.100 Default port 9000 (A: RS-232) Default port 9001 (B: RS-232) Default gateway 169.254.100.1

IP address configuration

The IP address is configurable by the Web tool and/or by using a terminal program. Below is an description of how to configure the IP address by using a terminal program.

1. Connect the serial A: RS-232 interface to a terminal program with settings:

Data rate:	9600 bit/s
Data bits:	8
Stop bits:	1
Parity:	None
Flow control:	None

Note! When connecting EDW-120 to a

Comport in a computer you have to use a "null-modem" cable, because both EDW-120 and the computer interface is DTE.



2. Setting DIP S1:1 to 'On' and power-up the EDW-120 this will enable the local IP address to be configured via serial interface.

ON 1 2 3 4 5 6 7 8

Once connected with the terminal program you can change the IP address, Gateway address and Subnet Mask according to the picture below:



See also configuration by Web Tool on page 15

- 3. Set DIP S1:1 to 'Off' and power cycle the EDW-120.
- 4. The unit is now ready for a complete configuration by the Web tool.

Username and Password for configuration

The EDW-120 is username and password protected. These are used when connecting with Web browser during configuration and with Telnet for diagnostics.

Default username: edw120 Default password: edw120

Browser Login

The Webtool has two different login accounts.

The first is the EDW-120 Guest account that only allows the user to read the units settings but he has no rights to configure the unit in any way. This accounts Username and Password are fixed and aren't configurable

EDW-120 Guest

Username: guest Password: guest or Username: anonymous Password: anonymous

EDW-120 Config

The second account is the EDW-120 Config that gives the user rights to configure the unit with new parameter values. This accounts Username and Password can also be configured when the user are logged in as EDW-120 Config. Default Username and Password are listed below.

Default Username: edw120 Default Password: edw120

6616-2210

Restore Factory default settings



Note! This will clear your customized settings.

- The factory default settings can be restored using DIP-switch S1:2.
- 1. Force this to 'On' and Power-up the EDW-120 for at least 5 seconds.
- 2. Force the DIP-switch to 'Off' and power cycle the EDW-120.

The EDW-120 now contains the factory default settings.

Note ! If the default address of the unit is valid on the connected network it is possible to access the unit directly from a browser.

Configuration by Web Tool

The EDW-120 includes an easy-to-use Web configuration tool. The Web tool is very intuitive and includes useful help information for the configurable parameters.

Connect and login to the EDW-120 with the EDW-120 Config account on the default IP address and with default username- and password combination (or your customized if configured) using a standard Web browser.



Use the Configuration Wizard to set all parameters then press the button "Program Unit" to

write the parameters into the unit or save the parameters to a file.



Serial/IP® and Telnet Options

EDW-100 are bundled with Serial/IP® avertual Com port director software. The Serial/IP® use portions of the "Telnet Environment Option" (RFC1572) to verify that it is connected to an EDW-100.

The EDW-100 has partial support for the "Telnet Com Port Control Option" (RFC2217). This makes it possible to remotely (on the fly) change serial port parameters. Currently supported parameters are baud rate, parity, number of data bits and number of stop bits.

As default the Telnet Options are disabled. If the Serial/IP® software is to be used, the Telnet options must med enabled in the web tool. This parameter can be found on the serial page.

Diagnostics via Telnet

The EDW-120 provides the user with diagnostics information via a Telnet connection on port 23.

Information presented to the user is:

- **III** Operational mode (UDP,TCP-server or client)
- Operational status (Listening for connection (TCP server), connected to host (TCP server or client), Attempting to connect (TCP client))
- **III** The 'Status' LED on the EDW-120 will lit during Telnet session.

Below is an description of how to start a Windows Telnet session and get diagnostics information from the EDW-120.

Run	? 🛛
	Type the name of a program, folder, document, or Internet resourse, and Windows will open it for you.
Open:	telnet
	OK Cancel <u>B</u> rowse

1. Start a Telnet session.

👼 C:\WINDOWS\System32\telnet.exe	- 🗆 ×
Welcome to Microsoft Telnet Client	
Escape Character is 'CTRL+]'	
Microsoft Telnet> o 169.254.100.100	
	_
	• //.

- **2.** Connect to EDW-120 by typing 'o 169.254.100.100' or the configured IP address of the EDW-120.
- **3.** Login using default username and password (or your customized settings if configured).

Application modes

The EDW-120 can be setup for use in one of three different application modes:

III TCP Server III TCP Client III UDP

Short description of TCP and UDP

User Datagram Protocol (UDP)

UDP provides a connectionless datagram service. This means that the arrival of datagram's or data packets is not controlled and the reliability of the communication is the responsibility of the application layer protocol. In this way UDP is a simpler method of communication than TCP. As data is sent and received without any established connection the data transfer is more efficient and often faster. UDP is therefore used in applications that require efficient use of the bandwidth and also have a higher level protocol to handle lost data.

Transmission Control Protocol (TCP)

TCP is a connection-oriented delivery service. Connection oriented means that a connection must be established before hosts can exchange data. An acknowledgement is used to verify that the data was received by the other host. For data segments sent, the receiving host must return an acknowledgement (ACK). If an ACK is not received, the data is retransmitted. Flow-control between the hosts is managed by TCP. For larger amounts of data that have to be split between packets TCP provides a method for reliably reassembling the data in the correct order. Because of the requirement to establish a connection and acknowledge transmissions, TCP takes longer time to transmit data than UDP and uses more bandwidth.

When delivered the EDW-120 is in **TCP server** mode.

TCP Server mode

This mode makes it possible to accept incoming TCP connections attempts to the EDW-120 from an TCP client e.g. a EDW-120 in TCP client mode. Other examples of TCP clients: Telnet client establishing a raw TCP connection, COM-port redirector software running on a Windows PC.

TCP Client mode

This mode makes it possible to establish a TCP connection to a remote TCP server e.g. a EDW-120 in TCP Server mode.

DSR signal rising or a powering up the unit will trigger the EDW-120 to make an connection attempt to the specified server depending on configuration.

UDP mode

UDP is a connection less protocol sending datagram's i.e. there are less overhead traffic compared to TCP and no acknowledgement packets will be sent between the peer's during communication.

Using UDP will enable the EDW-120 to send and listen to broadcast- and multicast messages.

Packing algorithm

When data arrives at the serial port of the EDW-120 there must be one or more criteria fulfilled to trigger the EDW-120 to encapsulate the received serial data into a frame and send it out on the network.

These criteria are setup using different parameters i.e. the 'packing algorithm'. The default settings are selected to be compatible to most applications but can be optimized to the customer specific application. Detailed description can be received from the Web configuration tool.



Advanced settings

Advanced settings configure the unit for special application requirements or special interface functions, these settings are default disabled.

Detailed description can be received from the Web configuration tool.

Interface specifications

Power LV	
Rated voltage	12 to 48 VDC
Operating voltage	10 to 60 VDC
Rated current	200 mA @ 12 VDC 100 mA @ 24 VDC 50 mA @ 48 VDC
Rated frequency	DC
Maximum inrush current @ 10 ms	0.13 A ² s @ 48 VDC
Power up current	< 0.3 A. Sensitive power supplies need current limit >= 0.3A
Polarity	Reverse polarity protected
Redundant power input	Yes
Isolation to	All other 3 k Vrms
Connection	Detachable screw terminal
Connector size	0.2 – 2.5 mm ² (AWG 24 – 12)
Shielded cable	Not required
RS-232	
Electrical specification	EIA RS-232
Data rate	300 bit/s – 115.2 kbit/s
Data format	7 or 8 data bits, Odd, even or none parity, 1 or 2 stop bits.
Protocol	Transparent, optimised by packing algorithm
Retiming	Not applicable
Circuit type	SELV
Transmission range	15 m
Isolation to	Power 3 kVrms Ethernet 1 1.5 kVrms
Connection	9-pin D-sub male (DTE)
Shielded cable	Not required, except when installed in Railway applications as signalling and telecommunications apparatus and located close to rails*
Conductive housing	Isolated to all other circuits
Number of ports	2 (port A and B)

 \ast To minimise the risk of interference, a shielded cable is recommended when the cable is located inside 3 m boundary to the rails and connected to this port.

The cable shield should be properly connected (360°) to an earthing point within 1 m from this port. This earthing point should have a low impedance connection to the conductive enclosure of the apparatus cabinet, or similar, where the unit is built-in. This conductive enclosure should be connected to the earthing system of an installation and may be directly connected to the protective earth.

Ethernet 1	
Electrical specification	IEEE std 802.3. 2000 Edition
Data rate	10 Mbit/s or 100 Mbit/s, auto-negotiated or manually set by DIP-switches
Protocol	UDP, TCP, ICMP, HTTP and ARP
Duplex	Full- or half duplex, auto-negotiated or manually set by DIP-switches
Circuit type	TNV-1
Transmission range	100 m
Isolation to	Power 3 kVrms RS-232 1.5 kVrms RS-422/485 1.5 kVrms
Connection	RJ-45 shielded, auto MDI/MDI-X
Shielded cable	Not required, except when installed in Railway applications as signalling and telecommunications apparatus and located close to rails*
Conductive housing	Isolated to all other circuits

* To minimise the risk of interference, a shielded cable is recommended when the cable is located inside 3 m boundary to the rails and connected to this port.

The cable shield should be properly connected (360°) to an earthing point within 1 m from this port. This earthing point should have a low impedance connection to the conductive enclosure of the apparatus cabinet, or similar, where the unit is built-in. This conductive enclosure should be connected to the earthing system of an installation and may be directly connected to the protective earth.

Mounting

This unit should be mounted on 35 mm DIN-rail, which is horizontally mounted inside an apparatus cabinet, or similar. Snap on mounting, see figure.

Cooling

This unit uses convection cooling. To avoid obstructing the airflow around the unit, use the following spacing rules. Minimum spacing 25 mm (1.0 inch) above /below and 10 mm (0.4 inches) left /right the unit. Spacing is recommended for the use of unit in full operating temperature range and service life.

Removal

Press down the black support at the top of the unit. See figure.







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SW

SCLICK

Connections



RS-232 (DTE)

9-position	Direction	Description
No. 1	N/C	Not connected (DCD)
No. 2	In	Received Data (RD)
No. 3	Out	Transmitted Data (TD)
No. 4	Out	Data Terminal Ready (DTR)
No. 5	_	Signal Ground (SG)
No. 6	In	Data Set Ready (DSR)
No. 7	Out	Request To Send (RTS)
No. 8	In	Clear To Send (CTS)
No. 9	N/C	Not connected (RI)

NC Not Connected

LED	Status	Description	TD 🔵 🔵 🔘 RD
PWR Power	OFF	No internal power	
	ON	Internal Power OK	
TD (A and B) Transmit data	OFF	No serial data transmitted from A and E	3: RS-232
	ON	Serial data transmitted from A and B: RS	5-232
RD (A and B) Receive data	OFF	No serial data received to A and B: RS-2	232
	ON	Serial data received to A and B: RS-232	
LINK	OFF	No Ethernet link.	
		Cable not connected.	
	ON	Good Ethernet link.	
	Flash	Ethernet data is transmitted or received	l, traffic indication.
STAT Status	OFF	Normally Off	
	ON	Telnet session established to Telnet diag	nostics service or
		Ongoing configuration by Web tool.	
RC Remotely controlled	OFF	DIP switch settings are valid.	
	ON	One or more DIP switches are overrid by remote configuration.	
SPD Speed Integrated in RJ-45 Green	ON	Mbit/s	×
	OFF	Mbit/s	
DPX	ON	Full duplex	

Half duplex

LED Indicators

	Direction	relative	this unit.
~*			2 · · · · · · · · · · · · · · · · · · ·

**

Status

OFF

I or auto polarity.

Description

Shield Shield _ -ti Jati thic .:.

*

Disable auto-negotiation also disables auto crossover (auto MDI/MDI-X).

Signal name

Transmit +

Transmit –

Receive + (/-)

_

-

Receive -(/+)

_

_

Description/Remark

Receive data, auto-polarity***

Receive data, auto-polarity***

HF-connected to COM (via capacitor)

Transmit data

Transmit data

Terminated

Terminated

Terminated

Terminated

K**	Auto-polarity always enabled an only relevant for 10BaseT.
NOTE!	Pin number and signal name relations might be changed by auto crossover of
	auto polarity

Ethernet 1

Position

No.1

No.2

No.3

No.4

No.5

No.6

No.7

No.8

LED

(Auto-Negotiation disabled**)

Direction*

In

In

Out

_

_

Out

_

_

Yellow

Duplex Integrated in RJ-45

CAT 5 cable is recommended. Unshielded (UTP) or shielded (STP) connector might be used.

PWR O O LINK

- RC

STAT ____

DIP-switch settings



Before DIP-switch settings:

Prevent damage to internal electronics from electrostatic discharges (ESD) by discharging your body to a grounding point (e.g. use of wrist strap).





Note! DIP-switch alterations are only effective after a power on.

A setting configured by any other method during normal operation, possibly overrides the DIP-switch setting. However, an override situation is indicated by the RC LED.



Applications



Isolation from all other interfaces

One to many using UDP using broadcast or multicast



Description

The one to many function can be used in place of a traditional multidrop application. Data entering one of the EDW-120 will be broadcast or Multicast to any other device in the broadcast or multicast group. A typical application would be a SCADA host computer communicating to a number of PLC's.

Point to point using UDP connection



Description

In a point to point application the EDW-120 can replace or extend a cable link. The distance between the EDW-120 units is only limited by the size of the LAN. Data can be sent across the network using ether UDP or TCP.A typical application is serial connections between PLC's in industrial applications. To understand the differences between a UDP and TCP please see page 17.

Communication one to many using TCP



Description

Many legacy software applications do not have any facilities to directly use Ethernet but there is a requirement to use a newly installed or existing LAN to communication to many serial devices. This prblem is solved by installing Comms redirection software on the host PC. The redirection software works by creating virtual comms ports on the computer. The Virtual comms port can be selected and use in the same way as a hardware based port. The Comms redirection software will encapsulate the serial data in a TCP/IP and send it to the relevant EDW-120 device. The EDW-120 will then strip off the TCP/IP frame and just forward the serial data to the target device. In the reverse direction the EDW-120 will encapsulate the data and the comms redirection software will strip off the TCP/IP frame. Together with the unit Virtual IP is delivered, this software enables connection of 255 COM ports to virtual IP addresses.



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